

### Welcome to Analytical Services









# Wheat and Flour Quality Testing

- Moisture content
- Ash content
- Sprout Damage
- Protein content
- Protein quality

#### Protein Requirement by End-Product

- Cookies, cakes & pastries: wheat protein 7-11%
- <u>Hearth breads</u>: wheat protein 10-12%
- <u>Pan breads</u>: wheat protein greater than 12%
- <u>Pasta</u>: wheat protein greater than 11%
- Noodles: wheat protein 9-14%



#### Importance of Protein Content

- Affects water absorption
  - $\uparrow$  protein =  $\uparrow$  absorption
- Affects dough mixing properties
  - † protein = stronger dough properties
- Affects end-product quality
  - ↑ protein = ↑ loaf volume in bread
  - ↑ protein = ↑ pasta cooking quality



#### Gluten



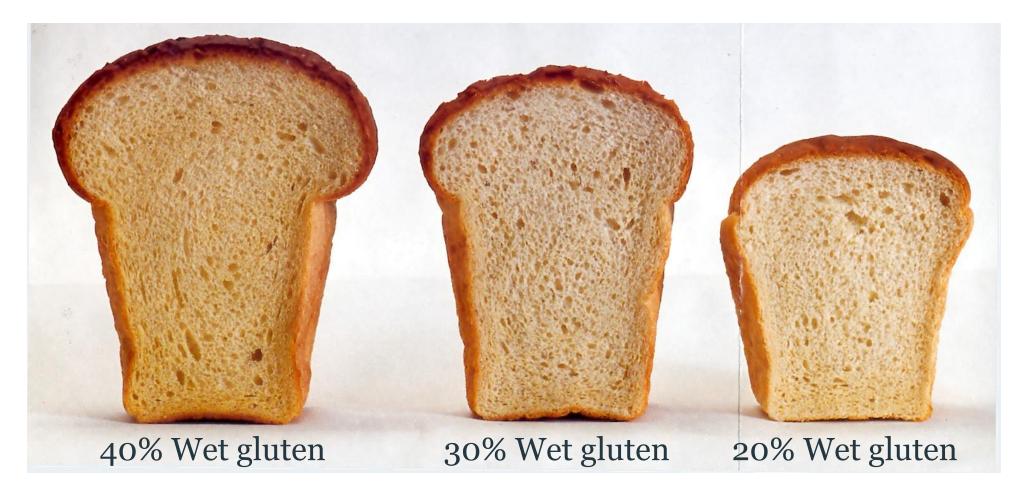


#### Fractionation of Wheat Protein

NI (1-+ D+ (	A 11	400/	Soluble in
Non- Gluten Proteins (~ 15%)	Albumine	~40%	water
	Globulin	~60%	Soluble in salt solution
		3373	
			Soluble in
Gluten Proteins (~ 85%)	Gliadin	~65%	ethanol
			Soluble in
	Glutenin	~35%	alkali



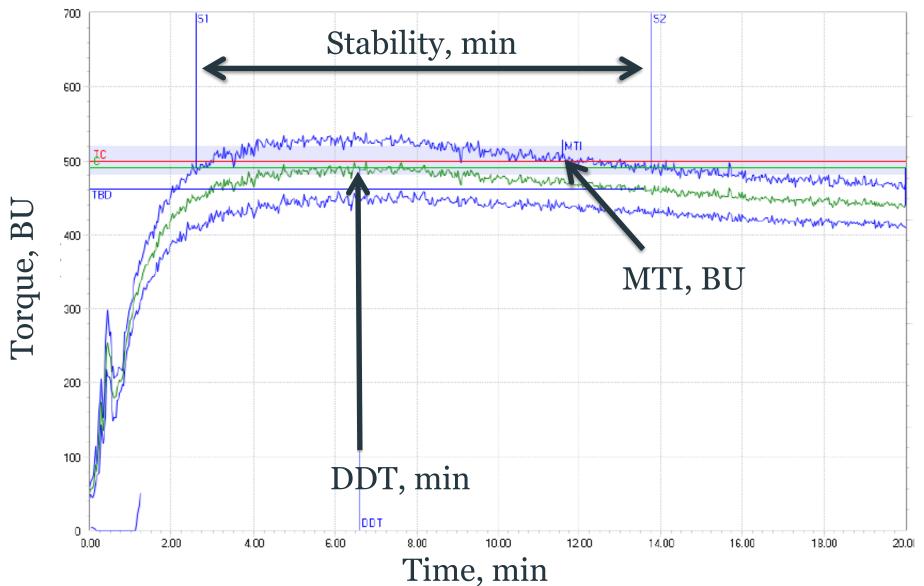
#### Gluten Content and Loaf Volume



All breads made with the same flour quantity under the same conditions

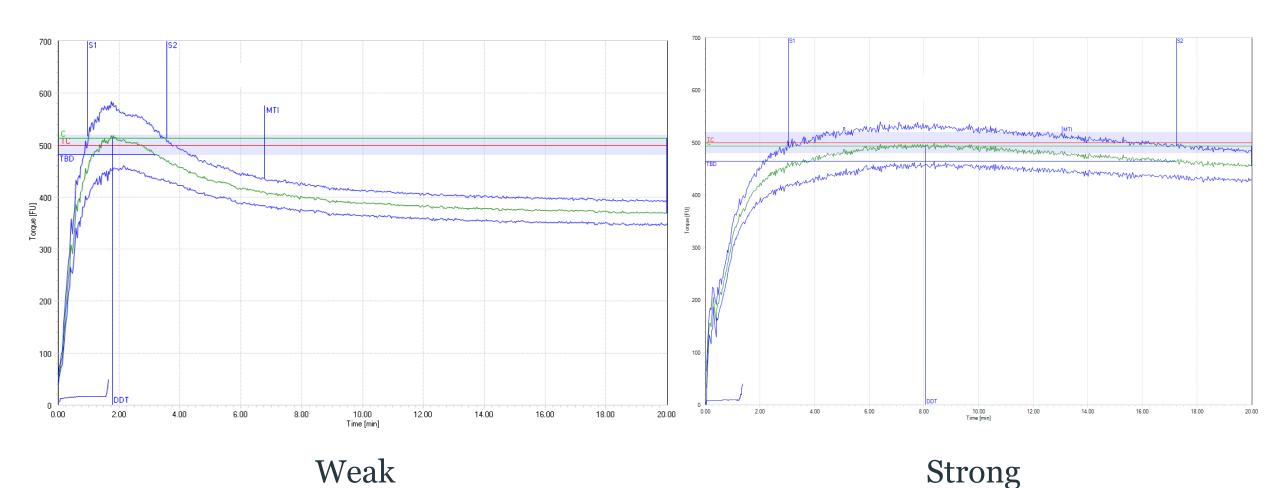


#### Farinograph Curve



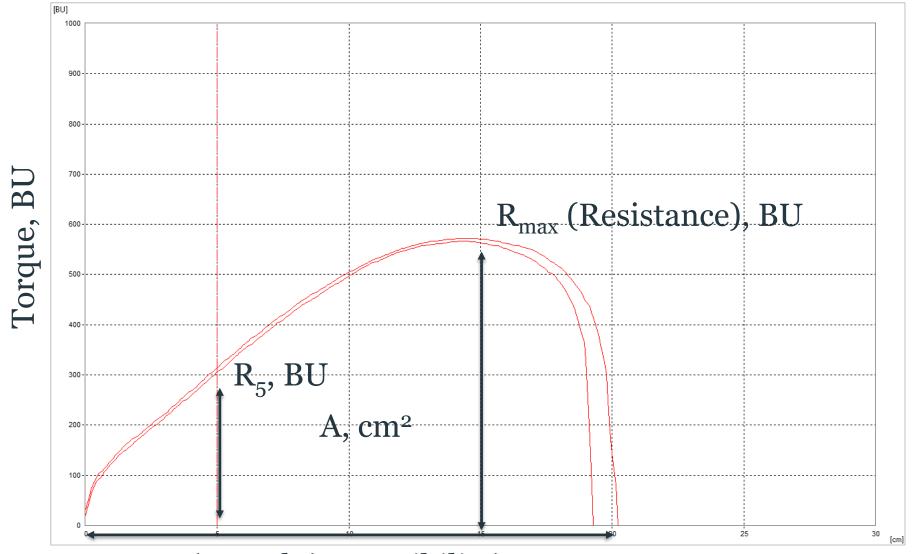


#### Farinograph Curves and Protein Quality



CEREALS CANADA

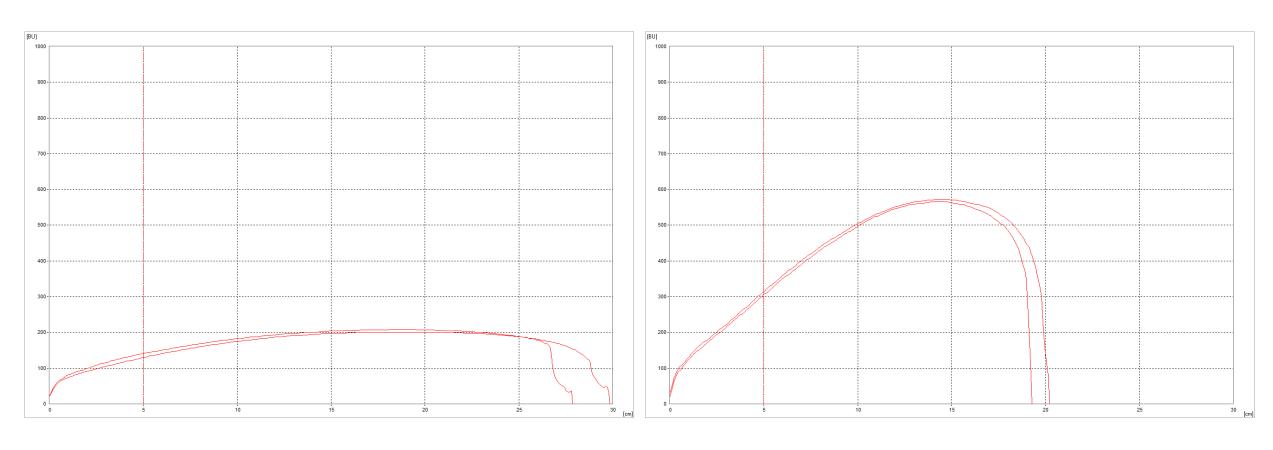
#### Extensograph Curve





E (Length/Extensibility), cm

#### Extensograph Curves and Protein Quality

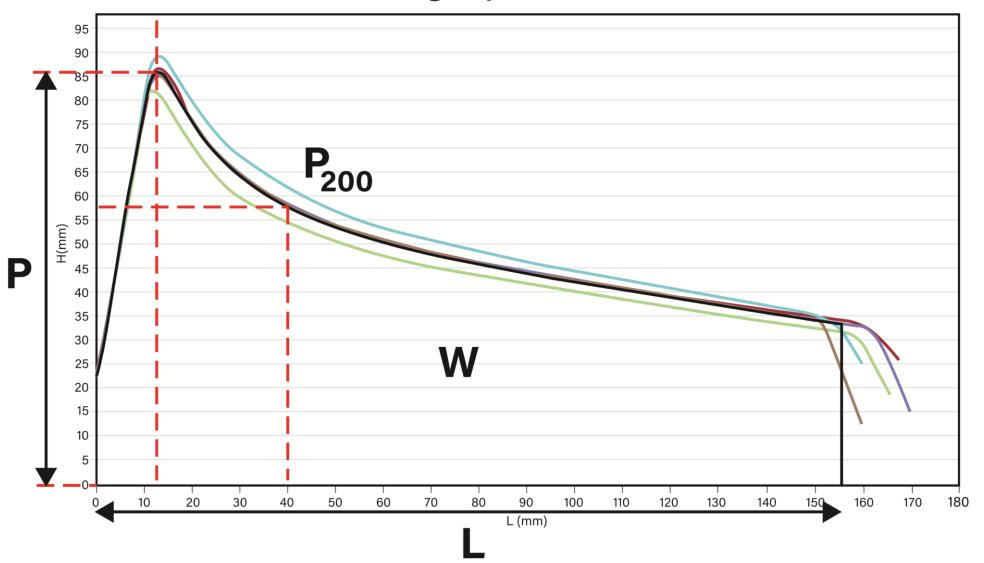


Weak Dough

Strong Dough

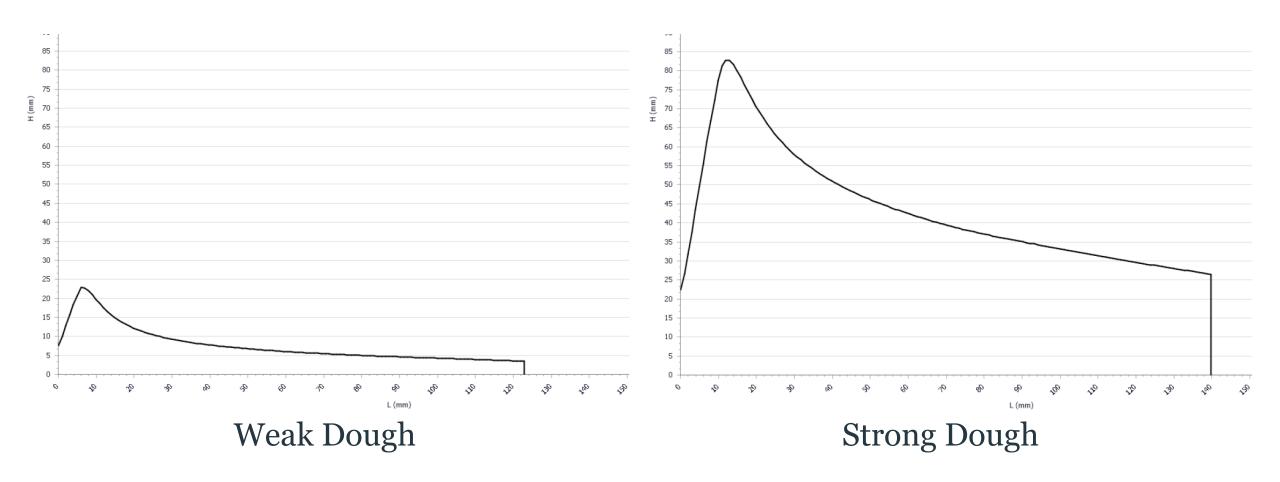


#### Alveograph Curve





#### Alveograph Curves and Protein Quality







## Thank you!



